## How does Newport Microlock ${ }^{\text {TM }}$ work?

Newport Offers Microlock ${ }^{\mathrm{TM}}$ option (-ML) for most of its optical breadboards. They are a good way to precisely level a breadboard, and can be used to mount breadboards on an optical table or directly onto any vertical or horizontal structure.


## So how does Microlock work?

Newport Microlocks are consisted of the following components:

- Microlock Sleeve
- Microlock Insert
- Microlock Cap



## Microlock Sleeve

The sleeve was welded into the breadboard in factory, with inner threading of 5/8-18.


## Microlock Insert

The insert has an outer threading that matches with the sleeve, so it could be threaded into the sleeve. The inner side of the insert is smooth, with a counter-bored hold for mounting $1 / 4-20$ or M6 screws. Therefore, user could drop a long cap screw into the insert from the top, and attach to another surface with the same threading as the cap screw. This allows user to mount the breadboard to a surface with either $1 / 4-20$ or M6 mounting holes. For example, user could use a M6 cap screw to mount a RG-22-2-ML to a metric optical table.


## Microlock Cap

Finally the cap is used to lock the height position of the insert. The cap is with outer threading that matches with the sleeve, and has a slot that allows user to easily drive the cap in or out of the sleeve.


## Buy Spare Components

If you wish to install Microlocks, please go with the part number that has -ML at the end. The spare parts for the Microlocks are also available on Newport website.
Microlock Sleeve: 6749-5 (4'' breadboard) or 6749-1 (2'" breadboard)
Microlock Insert: $\underline{4646}$
Microlock Cap: $\underline{4647}$


For more information, please contact Newport at (877) 835-9620, or sales@ newport.com

