# AG-UC2-OEM

## Agilis driver with STEP/DIR control







*Getting started guide* V1.0.1

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### **1 HARDWARE DESCRIPTION**

### 1.1 BOARD VIEW



Figure 1: Pins 1 of connectors are highlighted with red boxes.

### 1.2 **CONNECTORS**

Two connectors, J2 & J3, are present on the bottom side of the board. The descriptions are given in the tables below. Inputs and outputs are 3.3V rated unless otherwise noted:

Table 1: J5 connector			
Pin number	Function	Туре	
1	+5V	Power	
2	+5V	Power	
3	Gnd	Power	
4	Gnd	Power	
5	Piezo-X	Output (35V max)	
6	Gnd	Power	
7	EOR-X	Input	
8	Do not connect	NC	
9	Piezo-Y	Output (35V max)	
10	Gnd	Power	
11	EOR-Y	Input	
12	Do not connect	NC	

Table	1:	J3	conne	ctor
		-		

Table 2: J2 connector.				
Pin number	Function	Туре		
1	STEP-Y	Input		
2	DIR-Y	Input		
3	SIZE3-Y	Input		
4	SIZE2-Y	Input		
5	SIZE1-Y	Input		
6	SIZE0-Y	Input		
7	Rx	Input		
8	Tx	Output		
9	DE	Output		
10	Do not connect	NC		
11	STEP-X	Input		
12	DIR-X	Input		
13	SIZE3-X	Input		
14	SIZE2-X	Input		
15	SIZE1-X	Input		
16	SIZE0-X	Input		
17	Do not connect	NC		
18	Gnd	Power		
19	Do not connect	NC		
20	Gnd	Power		

Outputs (3.3V) can sink or source up to 4mA. For inputs,  $V_{IL} = 0.8V$  max,  $V_{IH} = 2V$  min.



WARNING

The digital inputs and outputs are NOT 5V tolerant. Only connect 3.3V signals.

Additionally it is recommended that no voltage larger than a diode drop (0.7 V) should be applied to any pin prior to powering up the device. Voltages applied to pins on an unpowered device can bias internal p-n junctions in unintended ways and produce unpredictable results.

### 2 OPERATING MODES

On AG-UC2-OEM, local mode is used for button-type control of the Agilis stages. On AG-UC2-OEM, the local mode is set when the desired control method is the hardware STEP/DIR/SIZE interface.

STEP/DIR local mode is the default mode when the controller is powered on.



Figure 2: Operating mode details.

SIZE				Step size	Frequency
SIZE3_X/Y	SIZE2_X/Y	SIZE1_X/Y	SIZE0_X/Y	remote mode)	range
0	0	0	0	5	0 to 1000Hz
0	0	0	1	8	0 to 1000Hz
0	0	1	0	11	0 to 1000Hz
0	0	1	1	14	0 to 1000Hz
0	1	0	0	17	0 to 1000Hz
0	1	0	1	20	0 to 1000Hz
0	1	1	0	23	0 to 1000Hz
0	1	1	1	26	0 to 1000Hz
1	0	0	0	29	0 to 1000Hz
1	0	0	1	32	0 to 1000Hz
1	0	1	0	35	0 to 1000Hz
1	0	1	1	38	0 to 1000Hz
1	1	0	0	41	0 to 1000Hz
1	1	0	1	44	0 to 1000Hz
1	1	1	0	47	0 to 1000Hz
1	1	1	1	50	0 to 1700Hz

Table 3: Pulse size and frequency relation details.

## **3 POWER REQUIREMENTS**

The AG-UC2-OEM controller requires a 5V power supply capable of delivering 500mA.



**CAUTION** 

Observe precautions for handling electrostatic discharge sensitive devices.

### 4 EXAMPLES OF SERIAL COMMUNICATION INTERFACING

Communication parameters are preset in the AG-UC2-OEM controller and do not require any configuration:

Bits per second	115200
Data bits	8
Parity	None
Stop bits	1
Flow control	DE (see below for usage example)
Terminator	C <sub>R</sub> L <sub>F</sub>









DE goes high when data is being transmitted by the AG-OEM controller.



### EXAMPLES OF SERIAL COMMUNICATION INTERFACING (continued)



